



## **Serial - Protocol - SLS**

Low-level documentation  
needed for implementation  
of own host software.

(based on Firmware V1.514, released 26.August 2021)

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# 1. Structure of the protocol

Byte 0	Byte 1	Byte 2	Byte 3 .. (A-1)	Byte A
S	A	T	D	CRC

- Byte 0: The first byte (S) in a communication frame is implemented as a sync byte. Here comes the sign '!' for an initial communication from the host to the SLS. The returning packet, on the other hand, contains the sync character '?'.
- Byte 1: This byte (A) serves as a counter. The bytes of (Byte 0 .. Byte (A-1)) are counted.  
**The actual value of the counter may increase with a later firmware version! Therefore we recommend to set the counter from the beginning as a variable in the host software!**  
(Of course, new firmware version remains backwards compatible, as described in detail below.)
- Byte 2: This byte (T) represents the actual **command / tag** to be processed by the SLS. For details see below. Returned packets return this byte unchanged.
- Byte 3..(A-1): Optional data or parameters for the command to be executed or result data in the response telegram.
- Byte A: After the data bytes, a checksum (CRC) is added, which consists of the sum of all bytes (excluding the checksum itself).

Leading and return packets have the same structure as described above.

The software-protocol is identical for all SLS.

Basically, the response message is seen after sending a command. Only after receiving the response, a new command can be send. The communication can only be initiated by the host. The settings of the serial interface are 115kBd, 1 start bit, 8 data bits, 1 stop bit, no parity.

## 2. Status-query:

### Status request:

Host sends to SLS:

Byte 0	Byte 1	Byte 2	Byte 3
'!	3 <sub>d</sub>	'S'	CRC

### ACK: Status feedback:

SLS sends to Host:

Byte 0	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7
'?'	65 <sub>d</sub>	'S'	TP	UZK_L	UZK_H	IQ_L	IQ_H

Byte 8	Byte 9	Byte 10	Byte 11	Byte 12	Byte 13	Byte 14	Byte 15
RPM_L	RPM_H	T_F	U_F	C_F	--	--	--

Byte 16	Byte 17	Byte 18	Byte 19	Byte 20	Byte 21	Byte 22	Byte 23
Tmax_DR	Umin_DR	Umax_DR	AMPS_H	AMPS_L	MaxRPM_H	MaxRPM_L	--

Byte 24	Byte 25	Byte 26	Byte 27	Byte 28	Byte 29	Byte 30	Byte 31
--	--	Signal_L	Signal_H	RPM_Limit_L	RPM_Limit_H	MtrCur_Limit_L	MtrCur_Limit_H

Byte 32	Byte 33	Byte 34	Byte 35	Byte 36	Byte 37	Byte 38	Byte 39
RegCur_Limit_L	RegCur_Limit_L	--	--	--	--	--	--

Byte 40	Byte 41	Byte 42	Byte 43	Byte 44	Byte 45	Byte 46	Byte 47
--	--	ID_L	ID_H	--	--	--	--

Byte 48	Byte 49	Byte 50	Byte 51	Byte 52	Byte 53	Byte 54	Byte 55
--	--	--	--	--	--	--	--

Byte 56	Byte 57	Byte 58	Byte 59	Byte 60	Byte 61	Byte 62	Byte 63
--	--	--	--	TE	--	--	--

Byte 64	Byte 65
--	CRC

**TP** (Powermoduletemperature):

Conversion to °C:

$$T = -178,4 + \left( 249 * \sqrt{\frac{854}{598 - TP}} - 1 \right)$$

(0 ≤ TP ≤ 255 is displayed on -15,5°C ≤ T ≤ +125,4°C)

**TE** (Elkotemperature (only by some SLSi)):

Conversion to °C: see TP

**UZK\_L** (low-Byte)

**UZK\_H** (high-Byte):

Conversion:  $U[V] = (UZK * MaxUZK) / 1023$

with MaxUZK:

24V ECU: 27,78V

42V ECU: 46,67V

60V ECU: 66,11V

**(Scaling factor for the voltage in volts)**

**AMPS\_L**

**AMPS\_H :**

maximum releasable current in 0.1 A steps

**IQ\_L**

**IQ\_H:**

actual current (IQ)

Conversion:  $I[A_{eff}] = IQ * AMPS / 10 / 4095$

Bit 15 is the sign bit

**ID\_L**

**ID\_H :**

actual current(ID)

Conversion:  $I[A_{eff}] = ID * AMPS / 10 / 4095$

Bit 15 is the sign bit

**MtrCur\_Limit\_L**

**MtrCur\_Limit\_H :**

in the data set released motor current

Conversion:  $IMot[A_{eff}] = MtrCur\_Limit * AMPS / 10 / 4095$

Bit 15 is the sign bit

**RegCur\_Limit\_L**

**RegCur\_Limit\_H :**

in the data set released generator current

Conversion:  $IGen[A_{eff}] = RegCur\_Limit * AMPS / 10 / 4095$

Bit 15 is the sign bit

**Signal\_L**

**Signal\_H:**

For the µs signal, the uppermost 6 bits must be masked to 0.

The top bit indicates if the signal is valid.

**MaxRPM\_L**  
**MaxRPM\_H :**

maximum releasable motor speed in U/min

**RPM\_L**  
**RPM\_H:**

actual speed  
Conversion:  $N[U/min] = (RPM * MaxRPM) / 10922$   
Bit 15 is the sign bit (direction)

**RPM\_Limit\_L**  
**RPM\_Limit\_H :**

in the data set released speed  
Conversion:  $N \text{ [U/min]} = (\text{RPM\_Limit} * \text{MaxRPM}) / 10922$   
Bit 15 is the sign bit

**T F** (overtemperature fault):

Bit 7-0

R-0	R-0	R-0	U-0	U-0	U-0	U-0	U-0
SO_T	CMT	LMT	--	--	--	--	--

**The value in curly brackets can be found in the Windows Monitor under Parameter-> SLS!**

Bit 7	<b>SO_T:</b> SwitchOff OverTemp (TP > 100°C, TE > 112°C) =>Failsafe (SLS stopped)
Bit 6	<b>CMT:</b> CutOff MaxTemp (TP > 90°C, TE > 106°C)
Bit 5	<b>LMT:</b> Limit MaxTemp(TP > {Temp_Lim}, TE > 90°C)
Bit 4-0	<b>unimplemented:</b> read as '0'

**U F** (over- /undervoltage fault):

Bit 7-0

R-0	R-0	R-0	U-0	R-0	R-0	R-0	U-0
SO_OV	CMV	LMV	--	SO_UV	CUV	LUV	--

**The value in curly brackets can be found in the Windows Monitor under Parameter-> SLS!**

Bit 7	<b>SO_OV:</b> SwitchOff OverVolt	(24V ECU: U > 25,66V 42V ECU: U > 43,11V 60V ECU: U > 61,07V)
Bit 6	<b>CMV:</b> CutOff MaxVolt (U > {U_Batt_max})	
Bit 5	<b>LMV:</b> Limit_MaxVolt (U > {U_Batt_max} - 1V)	
Bit 4	<b>unimplemented:</b> read as '0'	
Bit 3	<b>SO_UV:</b> SwitchOff UnderVolt	(24V ECU: U < 7,98V 42V ECU: U < 15,51V 60V ECU: U < 15,51V to SN599 at the SLS: U < 22,49V)
Bit 2	<b>CUV:</b> CutOff_MinVolt (U < {U_Batt_Low})	
Bit 1	<b>LUV:</b> Limit_MinVolt (U < {U_Batt_Lim})	
Bit 0	<b>unimplemented:</b> read as '0'	

**C\_F** (Error of the internal control):

Bit 7-0

R-0	U-0	R-0	U-0	R-0	U-0	U-0	R-0
PL_F	--	ZS_F	I_F	OS_F	LL_F	2PH_F	FS

Bit 7      **PL\_F**: PhaseLoss\_Flt -> stop+retry  
 Bit 6      **unimplemented**: read as '0'  
 Bit 5      **ZS\_F**: ZeroSpd\_Flt -> stop+retry  
 Bit 4      **I\_F**: I\_Offset\_Flt -> stop+retry  
 Bit 3      **OS\_F**: OvrSpd\_Flt -> stop+retry  
 Bit 2      **LL\_F**: Loadless\_Fault -> stop+retry  
 Bit 1      **2PH\_F**: 2-Phase-PWM  
 Bit 0      **FS**: Failsafe\_STOP (SLS stopped) -> check -> clear Error

**Tmax\_DR** (Temp Max derate Register):

**Umin\_DR** (Overvoltage derate Register):

**Umax\_DR** (Undervoltage derate Register): These 3 registers give more detail on how far is down regulated.

Value ranges for the 3 Derate registers:

0x40 (it is not yet regulated) until

0x00 (controller switches off)

**NACK: transmission error:**

SLS sends to Host:

Byte 0	Byte 1	Byte 2	Byte 3
'?'	3 <sub>d</sub>	'?'	CRC

## 2.1. Servo signal override:

### Status request:

Host sends to SLS:

Byte 0	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7
0x21	7 <sub>d</sub>	0x53	1 <sub>d</sub>	Active	Signal_L	Signal_H	CRC



To prevent a timeout, the TAG "Servo signal override" must be sent cyclically. The timeout is 300ms.

### Active :

0xAA Signal will be overwritten.  
0x00 Signal will not be overwritten.

### Signal\_L Signal\_H :

Signal specification in  $\mu$ s permissible range:  
800 .. 2200  $\mu$ s

### ACK: Status feedback:

SLS sends to Host see 2

## 2.2. Servosignal offset:

### Status request:

Host sends to SLS:

Byte 0	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5
0x21	5 <sub>d</sub>	0x53	2 <sub>d</sub>	Servooffset	CRC

### Servooffset :

Servo signal offset in  $\mu$ sec  
Value range: + / - 127  $\mu$ sec  
The sent offset becomes permanent  
stored in the controller.

### ACK: Status feedback:

SLS sends to Host see 2



## 2.3. Option Control Panel (chargeable):

Status request:

Host sends to SLS:

Byte 0	Byte 1	Byte 2	Byte 3	Byte 4	Byte 5	Byte 6	Byte 7
'!'	14 <sub>d</sub>	'S'	3 <sub>d</sub>	Active	Control	SPD_WMon_L	SPD_WMon_H

Byte 8	Byte 9	Byte 10	Byte 11	Byte 12	Byte 13	Byte 14
MtrCur_WMon_L	MtrCur_WMon_H	RegCur_WMon_L	RegCur_WMon_H	Accel_WMon	Decel_WMon	CRC



To prevent a timeout, the TAG "Servo signal override" must be sent cyclically. The timeout is 300ms.

**Active :** 0xAA Signal will be overwritten.  
0x00 Signal will not be overwritten.

**Control:**  
Bit 7-0

U-0	U-0	U-0	U-0	U-0	W	W	W
--	--	--	--	--	Direction	Start/Stop	parking brake_active

Bit 7-3 **unimplemented:** read as '0'  
 Bit 2 Direction  
 Bit 1 Stop = 0; Start = 1  
 Bit 0 parking brake active = 1, the motor is braked by short circuit of the 3 phases.

**SPD\_WMon\_L**  
**SPD\_WMon\_H :** speed specification, value range: 0 .. 1023  
 1023 corresponds to the engine speed released in the parameters **(RPM\_Limit)**

**MtrCur\_WMon\_L**  
**MtrCur\_WMon\_H :** motor current specification, value range: 0 .. 1023  
 1023 corresponds to the motor current released in the parameters **(MtrCur\_Limit)**

**RegCur\_WMon\_L**  
**RegCur\_WMon\_H :** generator current specification, value range: 0 .. 1023  
 1023 corresponds to the motor current released in the parameters **(RegCur\_Limit)**

**Accel\_WMon:** acceleration rate, value range: 1 .. 255  
**Decel\_WMon:** deceleration rate, value range: 1 .. 255

**ACK: Status feedback:**

SLS sends to Host see 2

### 3. Error reset/ SW-Reset

**Error reset:**

Host sends to SLS:

Byte 0	Byte 1	Byte 2	Byte 3	Byte 4
'!'	4 <sub>d</sub>	'R'	PAR	CRC

**PAR:**

**Bit 7-0**

W-0	U-0	U-0	W-0	U-0	U-0	U-0	U-0
Reboot	0	0	Clear	0	0	0	0

Bit 7                    **Reboot:** complete software will be restarted (via reset vector)

Bit 6-5                **unimplemented:** write as '0'

Bit 4                   **Clear:** all errors are cleared

Bit 3-0                **unimplemented:** write as '0'

**ACK -> acknowledge:**

SLS sends to Host:

Byte 0	Byte 1	Byte 2	Byte 3
'?'	3 <sub>d</sub>	'R'	CRC

**NACK: transmission error:**

SLS sends to Host:

Byte 0	Byte 1	Byte 2	Byte 3
'?'	3 <sub>d</sub>	'?'	CRC